



SUSTAINABILITY DRIVEN

ROBINSON REFINERY SUSTAINABILITY HIGHLIGHTS

Our Robinson refinery, located in Crawford County in southeastern Illinois, processes both sweet and sour crude oils and plays an essential role in supporting regional energy demands. Products at the refinery are distributed efficiently through pipelines, transport trucks and rail. The facility operates under a deep commitment to environmental stewardship, community partnership and the promotion of a culture of safety.

REFINERY AT A GLANCE

Products Manufactured

- Gasoline
- Distillates
- NGLs
- Petrochemicals
- Propane
- Heavy Fuel Oil

270,000+

barrels per calendar
day of crude oil
refining capacity

680+

employees

AWARDS AND RECOGNITION



2025 U.S. Environmental Protection Agency ENERGY STAR® Certification

For the 11th year, recognized for energy-efficient performance ranking in the top 25% of nationwide peer facilities



2025 OSHA Voluntary Protection Program STAR Certification

Recognized for exemplary health and safety performance



2025 American Fuel & Petrochemical Manufacturers Safety Achievement Award

Recognizes sites that have unique and innovative programs or practices that effectively improve their occupational or process safety performances

PROTECTING THE ENVIRONMENT

CONSERVING WATER

1.23 billion+
gallons of freshwater
recycled in 2025



30% reduction
of freshwater withdrawal intensity from
2016 to 2025

RECYCLING WASTE

620+ tons
of hazardous and
nonhazardous waste
recycled in 2025



PROMOTING BIODIVERSITY

116 acres
of protected wildlife
habitat at Neil Pit and
Washington Park



REDUCING GREENHOUSE GAS EMISSIONS INTENSITY

16% reduction of Scope 1 and 2 greenhouse gas
emissions intensity from 2014 to 2025

INVESTING IN THE COMMUNITY

2025 COMMUNITY INVESTMENT SNAPSHOT

\$1.49 million
invested in Robinson and
surrounding communities by
MPC and our employees



255
nonprofits
supported

4,400+
volunteer hours by
refinery employees

NOTABLE GRANTS

WORKFORCE DEVELOPMENT

\$100,000 to IL Eastern Community Colleges to support the new Lincoln Trail College Technology Center providing high school vocation training

\$48,000 to support refinery-focused educational opportunities for 12 process technology students at Lincoln Trail College

THRIVING COMMUNITIES

\$350,000 to Boys & Girls Club of Crawford County to support a welcoming space for youth that offers tutoring, sports and life skills programs

PROMOTING A CULTURE OF SAFETY

ENGAGING AND EMPOWERING OUR WORKFORCE

Our goal is an accident-free, incident-free workplace

Enhanced safety programs focus on:

- Reducing safety risks
- Peer observations and feedback
- Identifying leading indicators of life-altering incidents
- Focusing on human and organizational performance foundational beliefs



Stop-Work Authority

Employees and contractors working at the refinery have the authority to immediately stop work if they believe it poses a risk to themselves, the people around them or the environment.



CONTACT

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SCAN THE QR CODE TO VIEW OUR FULL
SUSTAINABILITY REPORT OR VISIT

➤ marathonpetroleum.com/sustainability

➤ email: sustainability@marathonpetroleum.com



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