

SUSTAINABILITY DRIVEN

ANACORTES REFINERY SUSTAINABILITY HIGHLIGHTS

Our Anacortes refinery, located approximately 70 miles north of Seattle on the Puget Sound, supports regional energy demands through operations that emphasize environmental stewardship, community partnership and promoting a culture of safety. The facility processes a broad range of feedstocks, including Canadian crude, domestic crude from North Dakota and the Alaska North Slope, as well as international sources. Products are distributed efficiently through pipeline-connected terminals and MPC's marine terminal via ships and barges. Our refinery not only supplies fuels to the Anacortes region but also supports the community through active involvement and local investment. Safety remains a top priority at the facility, supported by a strong safety culture and a track record of earning industry safety awards.

AWARDS AND RECOGNITION

2025 U.S. Environmental Protection Agency ENERGY STAR® Certification

For the 6th consecutive year, recognized for energy efficiency performance in the top 25% of nationwide peer facilities

2025 American Fuel & Petrochemical Manufacturers Safety Achievement Award

Recognizes sites that have unique and innovative programs or practices that effectively improve their occupational or process safety performances

REFINERY AT A GLANCE

Products Manufactured:

- → Gasoline
- → Distillates
- → Propane
- → Heavy Fuel Oil

119,000+
barrels per calendar day of crude oil refining capacity

400+
employees

PROTECTING THE ENVIRONMENT

RECYCLING WASTE

470+

tons of hazardous and nonhazardous waste recycled in 2025

IMPROVING AIR QUALITY

21%

reduction of criteria pollutant emissions from 2016 to 2025

REDUCING GREENHOUSE GAS EMISSIONS INTENSITY

14% reduction of Scope 1 and 2 greenhouse gas emissions intensity from 2014 to 2025

PROJECT HIGHLIGHTS

Lowered NOx emissions by 31% (321 tons annually) through targeted emissions-control technology

Enhanced energy management using real-time operational data to optimize equipment performance

Improved lighting efficiency through ongoing LED installations that reduce electricity demand

INVESTING IN THE COMMUNITY

2025 COMMUNITY INVESTMENT SNAPSHOT

$767,000+

invested in Anacortes and surrounding communities by MPC and our employees

147 nonprofits supported

475+ volunteer hours by refinery employees

NOTABLE GRANTS

WORKFORCE DEVELOPMENT

$10,000 to AAUW-WA's Anacortes Tech Trek Camp to introduce young women entering eighth grade to STEM education and careers

THRIVING COMMUNITIES

$50,000 to Anacortes Family Center Shelter Program to support emergency shelter and homelessness services for individuals and families in need

SUSTAINABILITY

$40,000 to Friends of the Anacortes Community Forest Lands to support community programs that connect residents and visitors with more than 50 miles of trails in protected forest lands

PROMOTING A CULTURE OF SAFETY

A CULTURE OF SAFETY

Our goal is an accident-free, incident-free workplace

Enhanced safety programs focus on:

- → Reducing safety risks
- → Peer observations and feedback
- → Identifying leading indicators of life-altering incidents
- → Applying the principles of operational learning to help people and teams work safely and effectively

Stop-Work Obligation

Employees and contractors working at the refinery have the authority to immediately stop work if they believe it poses a risk to themselves, the people around them or the environment.

CONTACT

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SCAN THE QR CODE TO VIEW OUR FULL SUSTAINABILITY REPORT OR VISIT

↗ marathonpetroleum.com/sustainability

↗ email: sustainability@marathonpetroleum.com

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