



# SUSTAINABILITY *Driven*

## ANACORTES REFINERY SUSTAINABILITY HIGHLIGHTS

Our Anacortes refinery, located approximately 70 miles north of Seattle on the Puget Sound, supports regional energy demands through operations that emphasize environmental stewardship, community partnership and promoting a culture of safety. The facility processes a broad range of feedstocks, including Canadian crude, domestic crude from North Dakota and the Alaska North Slope, as well as international sources. Products are distributed efficiently through pipeline-connected terminals and MPC's marine terminal via ships and barges.

### AWARDS AND RECOGNITION



**2025 U.S. Environmental Protection Agency Energy Star Award — sixth consecutive certification**

Recognized for energy efficiency performance in the top 25% of nationwide peer groups



**2023 Northwest Construction Consumer Council - Distinguished Project Award**

Awarded Best Private Sector Project under \$10 million

### REFINERY AT A GLANCE

#### Products Manufactured:

- Gasoline
- Distillates
- NGLs
- Propane
- Heavy Fuel Oil
- Petrochemicals



**400+** employees



**119,000+**  
barrels per calendar day of  
crude oil refining capacity

# Protecting the Environment

## IMPROVING AIR QUALITY

Award winning NOx reduction project reduced annual emissions equivalent to removing 180,000 light-duty vehicles from the road



Use of wet gas scrubber has reduced sulfur oxide emissions by 99% and particulate matter emissions 88% from 2005 levels



## REDUCING GREENHOUSE GAS EMISSIONS - PROGRESS DRIVEN BY ENERGY EFFICIENCY

Minimized steam released to atmosphere, reducing energy usage enough to heat 478 Anacortes homes annually



Upgraded 1,000+ lighting fixtures to LED lights, saving 2.1 million kWh annually since 2013



# Investing in the Community

## 2024 COMMUNITY INVESTMENT SNAPSHOT

**\$695,000+**

invested in Anacortes and surrounding communities by MPC and our employees



**157** nonprofits supported

**500+** volunteer hours by refinery employees

## NOTABLE GRANTS



**WORKFORCE DEVELOPMENT:** \$110,000 to Boys & Girls Club of Skagit County—Marathon STEM & Workforce Development Academy to provide skill development, mentorship and industry tours to nearly 6,500 youth



**THRIVING COMMUNITIES:** \$100,000 to Habitat for Humanity—Anacortes Parkside Cottages to help hardworking families build and buy an affordable home



**SUSTAINABILITY:** \$20,000 to Pacific Mammal Research (PacMam) to fund research and contribute to greater conservation measures of the Salish Sea's marine mammals

# Promoting a Culture of Safety

## ENGAGING AND EMPOWERING OUR WORKFORCE

**Our goal is an accident-free, incident-free workplace**

Enhanced safety programs focus on:

- Reducing safety risks
- Peer observations and feedback
- Identifying leading indicators of life-altering incidents
- Applying the principles of operational learning to help people and teams work safely and effectively



**Stop-Work Obligation**

Employees and contractors working at the refinery have the authority and obligation to immediately stop work if they believe it poses a risk to themselves, the people around them or the environment.



## CONTACT

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