SAFETY DATA SHEET

SDS ID NO.: 0350MAR019
Revision Date: 03/16/2016

1. IDENTIFICATION

Product Name: Marathon Petroleum SE1885 Soy Methyl Ester
Synonym: SME; Soy Methyl Ester
Chemical Family: Fatty Acid Methyl Esters
Recommended Use: Non-Transportation Industrial Applications.
Use Restrictions: All others.

Supplier Name and Address:
Cincinnati Renewable Fuels LLC
A Subsidiary of Marathon Petroleum Corporation
4700 Este Ave
Cincinnati, OH 45232

SDS information: 1-419-421-3070
Emergency Telephone: 1-877-627-5463

2. HAZARD IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Skin sensitization</th>
<th>Category 1B</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aspiration toxicity</td>
<td>Category 1</td>
</tr>
<tr>
<td>Acute aquatic toxicity</td>
<td>Category 2</td>
</tr>
</tbody>
</table>

Hazards Not Otherwise Classified (HNOC)
Not applicable.

Label elements

DANGER

EMERGENCY OVERVIEW

May be fatal if swallowed and enters airways
May cause an allergic skin reaction
Toxic to aquatic life
Precautionary Statements - Prevention
- Avoid breathing dust/fume/gas/mist/vapors/spray
- Wear protective gloves
- Contaminated work clothing should not be allowed out of the workplace
- Avoid release to the environment

Precautionary Statements - Response
- IF ON SKIN: Wash with plenty of soap and water
- If skin irritation or rash occurs: Get medical attention
- Wash contaminated clothing before reuse
- IF SWALLOWED: Immediately call a POISON CENTER or doctor
- Do NOT induce vomiting

Precautionary Statements - Storage
- Store locked up

Precautionary Statements - Disposal
- Dispose of contents/container at an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Marathon Petroleum SE1885 Soy Methyl Ester is a complex mixture of methyl esters derived from the processing of soybean oil.

Composition Information:

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS Number</th>
<th>% Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>68919-53-9</td>
<td>100</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol)</td>
<td>67-56-1</td>
<td>0-0.2</td>
</tr>
</tbody>
</table>

All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

4. FIRST AID MEASURES

First Aid Measures

General Advice: In case of accident or if you feel unwell, seek medical advice immediately (show directions for use or safety data sheet if possible).

Inhalation: Move victim to fresh air. Provide respiratory support, if necessary. Get medical attention if cough or other respiratory symptoms develop.

Skin Contact: Immediately wash exposed skin with plenty of soap and water while removing contaminated clothing and shoes. Get medical attention if irritation or rash occurs. Wash contaminated clothing before re-use.

Eye Contact: Flush immediately with large amounts of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Gently remove contacts while flushing. Get medical attention if irritation persists.
Ingestion:
If swallowed, DO NOT induce vomiting. If spontaneous vomiting occurs, keep head below hips, or if patient is lying down, turn body and head to side to prevent aspiration and monitor for breathing difficulty. Get immediate medical attention.

Most important signs and symptoms, both short-term and delayed with overexposure

Adverse Effects:
Contact may cause skin dermatitis and/or irritation. Aspiration hazard. May cause coughing, chest pains, shortness of breath, pulmonary edema and/or chemical pneumonitis. Preexisting skin conditions and/or respiratory disorders may be aggravated by exposure to this product.

Indication of any immediate medical attention and special treatment needed

Notes To Physician:
INGESTION: Do not induce vomiting. Low viscosity product can be sucked into the lungs and cause damage after swallowing or vomiting. Contains small amounts of methanol (0.2%). The metabolism of fatty acid methyl ester may release free methanol in the body that could induce metabolic acidosis with delayed effects. If a large amount of product is ingested, i.e. several ounces, consider the use of ethanol or fomepizole (Antizol) and hemodialysis. Consult standard literature or contact a poison control center for treatment details.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
For small fires, Class B fire extinguishing media such as CO2, dry chemical, foam or water spray can be used. For large fires, water spray, fog or foam can be used. Firefighting should be attempted only by those who are adequately trained and equipped with proper protective equipment.

Unsuitable extinguishing media
Do not use straight water streams to avoid spreading fire.

Specific hazards arising from the chemical
This product is not a flammable liquid per the OSHA Hazard Communication Standard, but may ignite and/or burn at temperatures exceeding the flash point. Spontaneous combustion may occur under high temperature, closed conditions if material is absorbed in various fiber matrices and oxygen is present (e.g. oily rags). Can ignite under moderate heating. For additional fire related information, see NFPA 30 or the Emergency Response Guidebook 128.

Hazardous combustion products
Smoke, carbon monoxide, and other products of incomplete combustion.

Explosion data
Sensitivity to Mechanical Impact No.
Sensitivity to Static Discharge No.

Special protective equipment and precautions for firefighters
Firefighters should wear full protective clothing and positive-pressure self-contained breathing apparatus (SCBA) with a full face-piece, as appropriate. Avoid using straight water streams. Water spray and foam (AFFF/ATC) must be applied carefully to avoid frothing and from as far a distance as possible. Avoid excessive water spray application. Keep run-off water out of sewers and water sources.

Additional firefighting tactics
Not applicable.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:
Keep public away. Isolate and evacuate area. Shut off source if safe to do so. Eliminate all ignition sources. All contaminated surfaces will be slippery.
7. HANDLING AND STORAGE

Safe Handling Precautions: NEVER SIPHON THIS PRODUCT BY MOUTH. Do not expose to heat, open flames, strong oxidizers or other sources of ignition. Avoid repeated and prolonged skin contact. Do not cut, drill, grind or weld on empty containers since explosive residues may remain. Refer to applicable EPA, OSHA, NFPA and consistent state and local requirements.

Storage Conditions: Store in properly closed containers that are appropriately labeled and in a cool, well-ventilated area. Avoid contamination by storing in water-free tanks with scheduled water drainage. Corrosion and microbial growth are promoted by the presence of water. Degradation can be avoided by preventing temperature extremes and the presence of air during storage. Contact with copper/alloys, lead, tin and zinc may result in increased sediment and deposits that can plug filters. Store wiping rags in metal cans with tightly fitting lids.

Incompatible Materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Name</th>
<th>ACGIH TLV</th>
<th>OSHA PELS:</th>
<th>OSHA - Vacated PELs</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol) 67-56-1</td>
<td>200 ppm TWA 250 ppm STEL Skin - potential significant contribution to overall exposure by the cutaneous route</td>
<td>TWA: 200 ppm TWA: 260 mg/m³</td>
<td>TWA: 200 ppm TWA: 260 mg/m³ STEL: 250 ppm STEL: 325 mg/m³ Skin</td>
<td>6000 ppm</td>
</tr>
</tbody>
</table>

Notes: The manufacturer has voluntarily elected to provide exposure limits contained in OSHA's 1989 air contaminants standard in its SDSs, even though certain of those exposure limits were vacated in 1992.

Engineering measures: Ensure adequate ventilation, especially in confined areas. Local or general exhaust required when using at elevated temperatures that generate vapors or mists.

Personal protective equipment

Eye protection: Use goggles or face-shield if the potential for splashing exists.

Skin and body protection: Wear neoprene, nitrile or PVA gloves to prevent skin contact. Glove suitability is based on workplace conditions and usage. Contact the glove manufacturer for specific advice on glove selection and breakthrough times.
Respiratory protection: Breathing apparatus needed when aerosol or mist is formed. Observe respirator assigned protection factors (APFs) criteria cited in federal OSHA 29 CFR 1910.134. Self-contained breathing apparatus should be used for fire fighting.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Values (Method)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Yellow Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Property</th>
<th>Values (Method)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Point / Freezing Point</td>
<td>No data available.</td>
</tr>
<tr>
<td>Initial Boiling Point / Boiling Range</td>
<td>288-366 °C / 550-690 °F (ASTM D1160)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>115-197 °C / 239-386 °F (ASTM D93)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No data available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Flammability Limit in Air (%):</td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limit:</td>
<td>No data available.</td>
</tr>
<tr>
<td>Lower Flammability Limit:</td>
<td>No data available.</td>
</tr>
<tr>
<td>Explosion limits:</td>
<td>No data available.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>No data available.</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No data available.</td>
</tr>
<tr>
<td>Specific Gravity / Relative Density</td>
<td>0.88 (ASTM D4052)</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>No data available.</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available.</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>No data available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available.</td>
</tr>
<tr>
<td>pH:</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>374-449 °C / 705-840 °F</td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>3.79-4.72 cSt @ 40°C (ASTM D445)</td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>No data available.</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>No data available.</td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>No data available.</td>
</tr>
<tr>
<td>Density</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

### 10. STABILITY AND REACTIVITY

**Reactivity**

The product is non-reactive under normal conditions.

**Chemical stability**

The material is stable at 70°F, 760 mmHg pressure.

**Possibility of hazardous reactions**

None under normal processing.

**Hazardous polymerization**

Will not occur.

**Conditions to avoid**

Excessive heat, sources of ignition, open flame. Water contamination during storage.

**Incompatible Materials**

Strong oxidizing agents.

**Hazardous decomposition products**

None known under normal conditions of use.

### 11. TOXICOLOGICAL INFORMATION
Potential short-term adverse effects from overexposures

Inhalation  Excessive inhalation of mist may result in respiratory irritation. Overheating may produce vapors which may cause respiratory irritation, dizziness and nausea.

Eye contact  Produces little or no irritation on direct contact with the eye.

Skin contact  May cause sensitization by skin contact. Prolonged and repeated contact may cause defatting and drying of the skin and may lead to irritation and/or dermatitis.

Ingestion  Ingestion of large amounts may cause gastrointestinal disturbances. Aspiration into lungs may cause chemical pneumonia and lung damage.

Acute toxicological data

<table>
<thead>
<tr>
<th>Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters 68919-53-9</td>
<td>&gt;5000 mg/kg (Rat)</td>
<td>&gt;5000 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol) 67-56-1</td>
<td>&gt;2000 mg/kg (Rat)</td>
<td>&gt;5000 mg/kg (Rabbit)</td>
<td>&gt;40 mg/L (Rat) 4 h</td>
</tr>
</tbody>
</table>

Delayed and immediate effects as well as chronic effects from short and long-term exposure

METHYL SOYATE: Dermal sensitization study (Guinea Pigs) repeat insult patch procedure with induction and challenge patches indicated a positive sensitization response.

Adverse effects related to the physical, chemical and toxicological characteristics

Signs and Symptoms  May cause allergic skin reaction. Symptoms may include redness, itching, and inflammation. Aspiration hazard. May cause coughing, chest pains, shortness of breath, pulmonary edema and/or chemical pneumonitis. Preexisting skin conditions and/or respiratory disorders may be aggravated by exposure to this product.

Sensitization  May cause sensitization by skin contact. Not expected to be a respiratory sensitizer.

Mutagenic effects  None known.

Carcinogenicity  None known.

Cancer designations are listed in the table below

<table>
<thead>
<tr>
<th>Name</th>
<th>ACGIH (Class)</th>
<th>IARC (Class)</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters 68919-53-9</td>
<td>Not Listed</td>
<td>Not Listed</td>
<td>Not Listed</td>
<td>Not Listed</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol) 67-56-1</td>
<td>Not Listed</td>
<td>Not Listed</td>
<td>Not Listed</td>
<td>Not Listed</td>
</tr>
</tbody>
</table>

Reproductive toxicity  None known.

Specific Target Organ Toxicity (STOT) - single exposure  Not classified.

Specific Target Organ Toxicity (STOT) - repeated exposure  Not classified.

Aspiration hazard  May be fatal if swallowed or vomited and enters airways.

12. ECOLOGICAL INFORMATION
**Ecotoxicity**

The 24-hour LC50 for biodiesel is 4.65 mg/L in Daphnia magna (water flea) juveniles (J. Air & Waste Manage. Assoc. 57:286–296). This product should be considered toxic to aquatic organisms.

<table>
<thead>
<tr>
<th>Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to Microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>-</td>
<td>96-hr LC50 &gt; 1,000 mg/l Bluegill 96-hr LC50 = 450 mg/l Rainbow trout</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol)</td>
<td>-</td>
<td>96-hr LC50 &gt; 100 mg/l Fathead minnow 96-hr LC50 &gt; 10,000 mg/l Rainbow trout</td>
<td>-</td>
<td>48-hr EC50 &gt;10,000 mg/l Daphnia magna</td>
</tr>
</tbody>
</table>

**Persistence and degradability**

Expected to be readily biodegradable under aerobic conditions.

**Bioaccumulation**

Not expected to bioaccumulate in aquatic organisms.

**Mobility in soil**

May partition into air, soil and water.

**Other adverse effects**

No information available.

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**13. DISPOSAL CONSIDERATIONS**

**Description of Waste Residues**

Long-term storage may result in decomposition of the oil and could result in a rancid odor.

**Safe Handling of Wastes**

Handle in accordance with applicable local, state, and federal regulations. Use personal protection measures as required. Do not expose to heat, open flames, strong oxidizers or other sources of ignition.

**Disposal of Wastes / Methods of Disposal**

The user is responsible for determining if any discarded material is a hazardous waste (40 CFR 262.11). Dispose of in accordance with federal, state and local regulations.

**Methods of Contaminated Packaging Disposal**

Empty containers should be completely drained and then discarded or recycled, if possible. Do not cut, drill, grind or weld on empty containers since explosive residues may be present. Dispose of in accordance with federal, state and local regulations.

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**14. TRANSPORT INFORMATION**

**DOT (49 CFR 172.101):**

<table>
<thead>
<tr>
<th>UN Proper Shipping Name:</th>
<th>Not Regulated</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN/Identification No:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Transport Hazard Class(es):</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Packing Group:</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

**TDG (Canada):**

<table>
<thead>
<tr>
<th>UN Proper Shipping Name:</th>
<th>Not Regulated</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN/Identification No:</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Transport Hazard Class(es):</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Packing Group:</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

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**15. REGULATORY INFORMATION**

**US Federal Regulatory Information:**

US TSCA Chemical Inventory Section 8(b): This product and/or its components are listed on the TSCA Chemical Inventory.
EPA Superfund Amendment & Reauthorization Act (SARA):

**SARA Section 302:**  This product does not contain any component(s) included on EPA's Extremely Hazardous Substance (EHS) List.

<table>
<thead>
<tr>
<th>Name</th>
<th>CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>NA</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol)</td>
<td>NA</td>
</tr>
</tbody>
</table>

**SARA Section 304:**  This product may contain component(s) identified either as an EHS or a CERCLA Hazardous substance which in case of a spill or release may be subject to SARA reporting requirements.

<table>
<thead>
<tr>
<th>Name</th>
<th>Hazardous Substances RQs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>NA</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol)</td>
<td>5000 lb final RQ</td>
</tr>
<tr>
<td></td>
<td>2270 kg final RQ</td>
</tr>
</tbody>
</table>

**SARA:**  The following EPA hazard categories apply to this product:

- Acute Health Hazard

**SARA Section 313:**  This product may contain component(s), which if in exceedance of the de minimus threshold, may be subject to the reporting requirements of SARA Title III Section 313 Toxic Release Reporting (Form R).

<table>
<thead>
<tr>
<th>Name</th>
<th>CERCLA/SARA 313 Emission reporting:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>None</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol)</td>
<td>1.0 % de minimis concentration</td>
</tr>
</tbody>
</table>

State and Community Right-To-Know Regulations:
The following component(s) of this material are identified on the regulatory lists below:

- Soybean Oil Fatty Acids, Methyl Esters
  - Louisiana Right-To-Know: Not Listed
  - California Proposition 65: Not Listed
  - New Jersey Right-To-Know: Not Listed
  - Pennsylvania Right-To-Know: Not Listed
  - Massachusetts Right-To-Know: Not Listed
  - Florida Substance List: Not Listed
  - Rhode Island Right-To-Know: Not Listed
  - Michigan Critical Materials Register List: Not Listed
  - Massachusetts Extraordinarily Hazardous Substances: Not Listed
  - California - Regulated Carcinogens: Not Listed
  - Pennsylvania RTK - Special Hazardous Substances: Not Listed
  - New Jersey - Special Hazardous Substances: Not Listed
  - New Jersey - Environmental Hazardous Substances List: Not Listed
  - Illinois - Toxic Air Contaminants: Not Listed
  - New York - Reporting of Releases Part 597 - List of Hazardous Substances: Not Listed

- Methanol (Methyl Alcohol)
  - Louisiana Right-To-Know: Not Listed
  - California Proposition 65: Developmental toxicity, initial date 3/16/12
  - New Jersey Right-To-Know: SN 1222
  - Pennsylvania Right-To-Know: Environmental hazard
  - Massachusetts Right-To-Know: Present
  - Florida Substance List: Not Listed
  - Rhode Island Right-To-Know: Not Listed
  - Michigan Critical Materials Register List: Not Listed
Massachusetts Extraordinarily Hazardous Substances: Not Listed
California - Regulated Carcinogens: Not Listed
Pennsylvania RTK - Special Hazardous Substances: Not Listed
New Jersey - Special Hazardous Substances: Flammable - third degree; teratogen
SN 1222 TPQ: 500 lb
New Jersey - Environmental Hazardous Substances List: Present
New York - Reporting of Releases Part 597 - 5000 lb RQ (air); 1 lb RQ (land/water)

Canada DSL/NDSL Inventory: This product and/or its components are listed either on the Domestic Substances List (DSL) or are exempt.

Canadian Regulatory Information: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the (M)SDS contains all the information required by the Controlled Products Regulations.

<table>
<thead>
<tr>
<th>Name</th>
<th>Canada - WHMIS: Classifications of Substances:</th>
<th>Canada - WHMIS: Ingredient Disclosure:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soybean Oil Fatty Acids, Methyl Esters</td>
<td>D2B</td>
<td>1%</td>
</tr>
<tr>
<td>Methanol (Methyl Alcohol)</td>
<td>B2,D1B,D2A,D2B</td>
<td>0.1%</td>
</tr>
</tbody>
</table>

NOTE: Not applicable.

16. OTHER INFORMATION

Prepared By: Toxicology and Product Safety
Revision Date: 03/16/2016
Revision Note: The following sections (§) have been updated:
9. PHYSICAL AND CHEMICAL PROPERTIES

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is intended as guidance for safe handling, use, processing, storage, transportation, accidental release, clean-up and disposal and is not considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.