



# Material Safety Data Sheet

MSDS ID NO.: 0102MAR019  
Revision date: 09/11/2008

## 1. CHEMICAL PRODUCT AND COMPANY INFORMATION

**Product name:** Marathon Chemical Grade Propylene  
**Synonym:** Chemical Grade Propylene  
**Chemical Family:** Olefinic Hydrocarbon  
**Formula:** CH<sub>3</sub>CHCH<sub>2</sub>

**Formula:**

**Manufacturer:**  
Marathon Petroleum Company LLC  
539 South Main Street  
Findlay OH 45840

**Other information:** 419-421-3070  
**Emergency telephone number:** 877-627-5463

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Propylene is an olefinic petroleum hydrocarbon.

**Product information:**

| Name                              | CAS Number | Weight % | ACGIH Exposure Limits: | OSHA - Vacated PELs - Time Weighted Ave | Other:                  |
|-----------------------------------|------------|----------|------------------------|---|-------------------------|
| Marathon Chemical Grade Propylene | 115-07-1   | 100      | = 500 ppm TWA          |   | ACGIH Simple asphyxiant |

**Component Information:**

| Name      | CAS Number | Weight % | ACGIH Exposure Limits:                                     | OSHA - Vacated PELs - Time Weighted Ave        | Other: |
|-----------|------------|----------|--|--|--------|
| Propylene | 115-07-1   | 92-95    | = 500 ppm TWA  |  |        |
| Propane   | 74-98-6    | 5-8      | = 1000 ppm TWA<br>Aliphatic Hydrocarbon Gas [Alkane C1-C4] | = 1000 ppm TWA<br>= 1800 mg/m <sup>3</sup> TWA |        |

**Notes:**

The manufacturer has voluntarily elected to reflect exposure limits contained in OSHA's 1989 air contaminants standard in its MSDS's, even though certain of those exposure limits were vacated in 1992.

### 3. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

PROPYLENE IS A COLORLESS GAS OR LIQUID WITH A SLIGHT HYDROCARBON ODOR. IT IS SHIPPED OR TRANSPORTED AS A LIQUIFIED GAS UNDER PRESSURE. IT IS EXTREMELY FLAMMABLE AND EXPLOSIVE. AT HIGH CONCENTRATIONS THIS PRODUCT ACTS AS A SIMPLE ASPHYXIANT, WHICH DISPLACES OXYGEN FROM THE BREATHING ATMOSPHERE. MAY CAUSE SKIN AND EYE BURNS UPON LIQUID CONTACT. LARGE RELEASES CAN CREATE A FLAMMABLE VAPOR CLOUD.

#### OSHA WARNING LABEL:

**DANGER!**  
**EXTREMELY FLAMMABLE.**  
**LIQUID AND GAS UNDER PRESSURE.**  
**LIQUID CAN CAUSE FROST BURNS.**

#### CONSUMER WARNING LABEL:

**A CONSUMER WARNING LABEL IS NOT APPLICABLE FOR THIS PRODUCT.**

**Inhalation:** Product is an anesthetic at high concentrations, producing dizziness, headache, incoordination and narcosis; extremely high concentrations can cause asphyxiation and death by displacement of oxygen from the breathing atmosphere.

**Ingestion:** Ingestion not likely.

**Skin contact:** Vapor is generally non-irritating to skin. Direct contact with liquified product can cause "cold burn" or frostbite.

**Eye contact:** Vapor is generally non-irritating to eyes. Direct contact with liquified product can cause "cold burn" or frostbite.

#### Carcinogenic Evaluation:

##### Product information:

| Name  | IARC Carcinogens: | NTP Carcinogens: | ACGIH - Carcinogens:                        | OSHA - Select Carcinogens: |
|---|-------------------|------------------|---|----------------------------|
| Marathon Chemical Grade Propylene<br>115-07-1 | NE                | Listed           | A4 - Not Classifiable as a Human Carcinogen |                            |

**Notes:** The International Agency for Research on Cancer (IARC) has concluded that propylene is not classifiable as to its carcinogenicity to humans (Group 3).

##### Component Information:

| Name                  | IARC Carcinogens: | NTP Carcinogens: | ACGIH - Carcinogens:                        | OSHA - Select Carcinogens: |
|-----------------------|-------------------|------------------|---|----------------------------|
| Propylene<br>115-07-1 |                   | Listed           | A4 - Not Classifiable as a Human Carcinogen |                            |

### 4. FIRST AID MEASURES

**Inhalation:** If affected, move person to fresh air. If breathing is difficult, administer oxygen. If not breathing or if no heartbeat, give artificial respiration or cardiopulmonary resuscitation (CPR). Immediately call a physician.

|   |  |
|---|--|
| <b>Skin contact:</b>                              | If liquified product has caused a "frost burn", remove contaminated clothing. Thaw frostbitten areas slowly with lukewarm water or by wrapping affected areas with blankets. Do not rub affected areas. Let circulation reestablish itself naturally, exercising area if possible. Call a physician. |
| <b>Ingestion:</b>                                 | Ingestion not likely. If swallowed, immediately call a physician.  |
| <b>Eye contact:</b>                               | Flush with large amounts of tepid water for at least 15 minutes. Immediately consult a physician if frostbite is suspected (cloudy lens or greyish white tissue around the eye).<br>Gas: Call a physician if symptoms or irritation occur.   |
| <b>Medical conditions aggravated by exposure:</b> | Inhalation of high vapor concentrations of components of this product in animals has produced cardiac sensitization. Such sensitization may cause changes in heart rhythms. This latter effect was shown to be enhanced by oxygen deficiency or the injection of adrenalin-like agents.              |

## 5. FIRE FIGHTING MEASURES

|   |   |
|---|---|
| <b>Suitable extinguishing media:</b>                  | For small fires, Class B fire extinguishing media such as CO2 or dry chemical can be used. For large fires use water spray or fog. Fire fighting should be attempted only by those who are adequately trained and equipped with proper protective equipment.  |
| <b>Specific hazards:</b>                              | This product has been determined to be a flammable gas/liquid per the OSHA Hazard Communication Standard, and should be handled accordingly. For additional fire related information see NFPA 30 or North American Emergency Response Guide 115.  |
| <b>Special protective equipment for firefighters:</b> | Bleve`s (boiling liquid expanding vapor explosions) can occur when a liquid in a pressurized container in close proximity to a fire reaches a temperature well above its boiling point. Its effect could lead to a catastrophic failure of the vessel resulting in flying equipment fragments, a shock wave and a fireball causing serious damage and death. Isolate hazard area. If safe to do so, stop the flow of gas and allow fire to burn out. Extinguishing the flame before shutting off the supply can cause the formation of explosive mixtures. In some cases it may be preferred to allow the flame to continue to burn. Use extreme caution when fighting liquefied petroleum gas fires. Keep surrounding area cool with water spray from a distance and prevent further ignition of combustible material. |
| <b>Flash point:</b>                                   | -162 F  |
| <b>Autoignition temperature:</b>                      | 927 F   |
| <b>Flammable limits in air - lower (%):</b>           | 2.0   |
| <b>Flammable limits in air - upper (%):</b>           | 11.0  |

**NFPA rating:**

Health: 1  
 Flammability: 4  
 Instability: 0  
 Other: -

## 6. ACCIDENTAL RELEASE MEASURES

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions:** Keep public away. Isolate and evacuate area. Shut off source if safe to do so. Leaking containers should be moved outdoors or to well-ventilated area and contents transferred to a suitable container. Product vapor is heavier than air and can collect in low areas that are without sufficient ventilation. Advise authorities and National Response Center (800-424-8802) if the product has entered a water course or sewer. Notify local health and pollution control agencies, if appropriate.

## 7. HANDLING AND STORAGE

### Handling:

Product is stored as a liquid but used in the gaseous state. Comply with all applicable EPA, OSHA, NFPA and consistent state and local requirements. Use appropriate grounding and bonding practices. Store in properly closed containers that are appropriately labeled and in a cool well-ventilated area. Do not expose to heat, open flames, strong oxidizers or other sources of ignition. Avoid overpressurizing or overfilling cylinders. Do not cut, drill, grind or weld on empty containers since they may contain explosive residues.

Avoid repeated and prolonged skin contact. Exercise good personal hygiene including removal of soiled clothing and prompt washing with soap and water.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### PERSONAL PROTECTIVE EQUIPMENT

- Engineering measures:** Local or general exhaust required in an enclosed area or when there is inadequate ventilation.
- Respiratory protection:** Use atmosphere supplying respirators in the event of oxygen deficiency, when material produces vapors that exceed permissible limits or when excessive vapors are generated. Observe respirator assigned protection factors (APFs) criteria cited in federal OSHA 1910.134. Self-contained breathing apparatus should be used for fire fighting.
- Skin and body protection:** Wear insulated gloves to prevent skin contact and frostbite.
- Eye protection:** Use goggles or face-shield if there is a potential for splashing.
- Hygiene measures:** Use mechanical ventilation equipment that is explosion-proof.

## 9. PHYSICAL AND CHEMICAL PROPERTIES:

|   |                         |
|---|-------------------------|
| <b>Appearance:</b>                        | Colorless Liquified Gas |
| <b>Physical state (Solid/Liquid/Gas):</b> | Liquid                  |
| <b>Substance type (Pure/Mixture):</b>     | Pure                    |
| <b>Color:</b>                             | Colorless               |
| <b>Odor:</b>                              | Slight Hydrocarbon      |
| <b>Molecular weight:</b>                  | 42                      |
| <b>pH:</b>                                | Neutral                 |
| <b>Boiling point/range (5-95%):</b>       | -54 F                   |
| <b>Melting point/range:</b>               | -301 F                  |
| <b>Decomposition temperature:</b>         | Not applicable.         |
| <b>Specific gravity:</b>                  | 0.52 Liquid             |
| <b>Density:</b>                           | 4.35 lbs/gal @32 F      |
| <b>Bulk density:</b>                      | No data available.      |
| <b>Vapor density:</b>                     | 1.48                    |
| <b>Vapor pressure:</b>                    | 7600 mm Hg @ 68 F       |

## 9. PHYSICAL AND CHEMICAL PROPERTIES:

|  |                    |
|--|--------------------|
| Evaporation rate:                        | No data available. |
| Solubility:                              | Appreciable 44%    |
| Solubility in other solvents:            | No data available. |
| Partition coefficient (n-octanol/water): | No data available. |
| VOC content(%):                          | No data available. |
| Viscosity:                               | No data available. |

## 10. STABILITY AND REACTIVITY

|                                   |  |
|-----------------------------------|--|
| Stability:                        | The material is stable at 70 F, 760 mm pressure.   |
| Polymerization:                   | Does not polymerize except under special conditions (extreme temperatures, pressure, oxidizers). |
| Hazardous decomposition products: | Carbon monoxide  |
| Materials to avoid:               | Strong oxidizers such as nitrates, perchlorates, chlorine, fluorine.                             |
| Conditions to avoid:              | Sources of heat or ignition.   |

## 11. TOXICOLOGICAL INFORMATION

### Acute toxicity:

### Product information:

| Name                              | CAS Number | Inhalation:                    | Dermal:           | Oral: |
|-----------------------------------|------------|--------------------------------|-------------------|-------|
| Marathon Chemical Grade Propylene | 115-07-1   | LC50>400,000 ppm<br>Hrs [Rats] | No data available | n/a   |

### Summary of health effect information on the product:

Propylene was not carcinogenic in mice and rats exposed in a two-year inhalation study at concentrations of 5,000 and 10,000 ppm. Noncancerous changes (epithelial hyperplasia/metaplasia) in the nasal cavity were observed in rats but not mice at the dose levels tested.

At extremely high concentrations and excessive exposure conditions components of this product may produce cardiac sensitization.

### Summary of health effect information on individual components:

C1 to C4 aliphatic hydrocarbons, namely, methane, ethane, propane, butane and isobutane, and mixtures of these gases produce weak central nervous system (CNS) depressant effects without significant potential for systemic toxicity. At very high concentrations, they act as asphyxiant gases by diluting and displacing oxygen. Symptoms of persons exposed to oxygen deficient atmospheres include headache, dizziness, incoordination, cyanosis and narcosis. Extremely high concentrations can produce unconsciousness followed by death.

This product contains >1% propane. Male and female rats were exposed to up to 12000 ppm propane for 4-6 weeks prior to and during mating. Propane did not produce systemic/neurotoxic effects (apart from decreased body weight gain). No effects on fertility, reproductive performance, pup survival and neonatal development were observed.

## 12. ECOLOGICAL INFORMATION

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity effects:** Liquid product is not toxic to aquatic life or waterfowl. This product does not concentrate or accumulate in the food chain.

## 13. DISPOSAL CONSIDERATIONS

**Cleanup Considerations:** This product as produced is not specifically listed as an EPA RCRA hazardous waste according to federal regulations (40 CFR 261). However, when discarded or disposed of, it may meet the criteria of an "characteristic" hazardous waste. This material could become a hazardous waste if mixed or contaminated with a hazardous waste or other substance(s). It is the responsibility of the user to determine if disposal material is hazardous according to federal, state and local regulations.

Bleeding off small amounts of this product into the atmosphere or controlled incineration of large amounts are potential disposal methods provided all regulatory requirements are met.

## 14. TRANSPORT INFORMATION

49 CFR 172.101:

**DOT:**  
**Transport Information:** This material when transported via US commerce would be regulated by DOT Regulations.

|                                       |                 |
|---------------------------------------|-----------------|
| <b>Proper shipping name:</b>          | Propylene       |
| <b>UN/Identification No:</b>          | UN 1077         |
| <b>Hazard Class:</b>                  | 2.1             |
| <b>Packing group:</b>                 | Not applicable. |
| <b>DOT reportable quantity (lbs):</b> | Not applicable. |

**TDG (Canada):**

|                              |                 |
|------------------------------|-----------------|
| <b>Proper shipping name:</b> | Propylene       |
| <b>UN/Identification No:</b> | UN 1077         |
| <b>Hazard Class:</b>         | 2.1             |
| <b>Packing group:</b>        | Not applicable. |
| <b>Regulated substances:</b> | Not applicable. |

## 15. REGULATORY INFORMATION

### US Federal Regulatory Information:

US TSCA Chemical Inventory Section 8(b): This product and/or its components are listed on the TSCA Chemical Inventory.

OSHA Hazard Communication Standard: This product has been evaluated and determined to be hazardous as defined in OSHA's Hazard Communication Standard.

### EPA Superfund Amendment & Reauthorization Act (SARA):

**SARA Section 302:**

This product contains the following component(s) that have been listed on EPA's Extremely Hazardous Substance (EHS) List:

| Name      | CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs |
|-----------|---|
| Propylene | NA  |
| Propane   | NA  |

**SARA Section 304:**

This product contains the following component(s) identified either as an EHS or a CERCLA Hazardous substance which in case of a spill or release may be subject to SARA reporting requirements:

| Name      | CERCLA/SARA - Hazardous Substances and their Reportable Quantities |
|-----------|--|
| Propylene | NA   |
| Propane   | NA   |

**SARA Section 311/312:**

The following EPA hazard categories apply to this product:

Acute Health Hazard  
Fire Hazard  
Sudden Release Of Pressure

**SARA Section 313:**

This product contains the following component(s) that may be subject to reporting on the Toxic Release Inventory (TRI) From R:

| Name      | CERCLA/SARA 313 Emission reporting: |
|-----------|-------------------------------------|
| Propylene | = 1.0 % de minimis concentration    |
| Propane   | None                                |

**State and Community Right-To-Know Regulations:**

The following component(s) of this material are identified on the regulatory lists below:

## Propylene

|   |             |
|---|-------------|
| Louisiana Right-To-Know:  | Not Listed  |
| California Proposition 65:  | Not Listed  |
| New Jersey Right-To-Know:   | Listed      |
| Pennsylvania Right-To-Know:   | Listed      |
| Massachusetts Right-To Know:  | Listed      |
| Florida substance List:   | Not Listed. |
| Rhode Island Right-To-Know:   | Listed      |
| Michigan critical materials register list:                                | Not Listed. |
| Massachusetts Extraordinarily Hazardous Substances:                       | Not Listed  |
| California - Regulated Carcinogens:                                       | Not Listed  |
| Pennsylvania RTK - Special Hazardous Substances:                          | Not Listed  |
| New Jersey - Special Hazardous Substances:                                | Listed      |
| New Jersey - Environmental Hazardous Substances List:                     | Listed      |
| Illinois - Toxic Air Contaminants   | Not Listed  |
| New York - Reporting of Releases Part 597 - List of Hazardous Substances: | Not Listed  |

## Propane

|                             |            |
|-----------------------------|------------|
| Louisiana Right-To-Know:    | Not Listed |
| California Proposition 65:  | Not Listed |
| New Jersey Right-To-Know:   | Listed     |
| Pennsylvania Right-To-Know: | Listed     |

Propylene

|   |             |
|---|-------------|
| Massachusetts Right-To Know:  | Listed      |
| Florida substance List:   | Not Listed. |
| Rhode Island Right-To-Know:   | Listed      |
| Michigan critical materials register list:                                | Not Listed. |
| Massachusetts Extraordinarily Hazardous Substances:                       | Not Listed  |
| California - Regulated Carcinogens:                                       | Not Listed  |
| Pennsylvania RTK - Special Hazardous Substances:                          | Not Listed  |
| New Jersey - Special Hazardous Substances:                                | Listed      |
| New Jersey - Environmental Hazardous Substances List:                     | Listed      |
| Illinois - Toxic Air Contaminants   | Not Listed  |
| New York - Reporting of Releases Part 597 - List of Hazardous Substances: | Not Listed  |

**Canadian Regulatory Information:**

Canada DSL/NDSL Inventory: This product and/or its components are listed either on the Domestic Substances List (DSL) or are exempt.

| Name      | Canada - WHMIS: Classifications of Substances: | Canada - WHMIS: Ingredient Disclosure: |
|-----------|--|--|
| Propylene | A, B1, D2B                                     |  |
| Propane   | A, B1  |  |

**16. OTHER INFORMATION**

**Additional Information:** No data available.

**Prepared by:** Craig M. Parker Manager, Toxicology and Product Safety

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**End of Safety Data Sheet**