



**Marathon  
Petroleum Company LP**

MPC operates a seven-refinery system that processes approximately 1.7 million barrels of crude oil into clean transportation fuels and other products every day. We are the largest Midwest refiner and fourth largest refiner in the U.S. with approximately 9.6 percent of the U.S. capacity. For more information, visit [www.MarathonPetroleum.com](http://www.MarathonPetroleum.com).

## **Catlettsburg Refining, LLC:** Catlettsburg, Kentucky

**Site:** Located in northeastern Kentucky on the western bank of the Big Sandy River, near the confluence with the Ohio River

**History:** Ashland Refining Company purchased the 1,000 barrel per day plant in 1924. The plant became part of MPC's refinery system in 1998 and fully-owned MPC in 2005.

**Refining Capacity:** 242,000 barrels per calendar day

**Crude Oil Supply:** Sweet and sour crude oils

**Operations:** Crude distillation, hydrotreating, catalytic cracking, alkylation, reforming, isomerization and sulfur recovery

**Products:** Gasoline, distillates, asphalt, heavy fuel oil, aromatics, propane, refinery-grade propylene and sulfur

**Product Distribution:** Pipeline, barge, transport truck and rail

**Employment:** Approximately 775 employees and 800 contract workers

### **Safety & Environmental Stewardship:**

- MPC was the first U.S. refining company to adopt the American Chemistry Council's Responsible Care® principles across all of its organizations to address continual improvement in health, environmental, safety and security performance. ■
- MPC is an Environmental Protection Agency (EPA) ENERGY STAR Partner company, demonstrating its commitment to energy efficiency. **At Catlettsburg:** ■ 2008 Responsible Care Management System certification ■ Inaugural Master Level member of KY EXCEL 2007 ■ American Fuel & Petrochemical Manufacturers and the National Safety Council safety and environmental performance awards ■ 2012 Kentucky Northeast Region Business Conservation Partner of the Year ■ 2012 Kentucky Manufacturer of the Year (large business category) ■ Savage Branch Wildlife Reserve

### **Community Involvement:**

- 2013 Career Day for 2,900 area eighth grade students (began in 2007) ■ Local conservation and biodiversity education programs at our certified Wildlife Habitat Council site ■ Ohio River Sweep ■ March of Dimes ■ Relay for Life ■ Community Advisory Panel sponsor ■ Partner in education with two local elementary schools ■ United Ways of the Tri-State area ■ Leadership Tri-State ■ Chambers of Commerce: Boyd/Greenup County, Ky.; Lawrence County, Ohio; and Huntington, W.Va. ■ Paramount Performing Arts Center ■ City of Ashland Repair Affair ■ Safe Harbor Domestic Violence Shelter ■ River Cities Harvest ■ Mutual aid and fire drills with local emergency responders ■ American Breast Cancer Walk ■ Good Samaritan Center



**RESPONSIBLE CARE®**  
OUR COMMITMENT TO SUSTAINABILITY

MPC is a proud Responsible Care company. Our voluntary commitment to Responsible Care drives continual improvement in health, environment, safety and security. This commitment earns results – a 75 percent reduction in safety incidents and a 50 percent reduction in total criteria pollutant emissions across our operations since 2002.