



Sabrina Wilkin
Corporate Responsible Care® Coordinator

MANAGING FOR CONTINUAL IMPROVEMENT

RESPONSIBLE CARE® EMBODIES OUR COMMITMENT TO CONTINUAL IMPROVEMENT



“Marathon Petroleum Corporation is the only petroleum refiner in the U.S. that has chosen to adhere to the rigorous requirements of Responsible Care,” says Sabrina Wilkin, MPC’s Responsible Care coordinator. “Throughout our more than 125-year history, we have had a strong commitment to improving our health, environment, safety, security and community involvement, and this has given us a comprehensive management system to help further that.”

Responsible Care is the American Chemistry Council’s global certification initiative that helps MPC achieve repeatable, effective and sustainable processes. Since joining Responsible Care in 2002, we have reduced our Occupational Safety and Health Administration (OSHA) recordable injury rate by more than 75 percent and also reduced waste-generation and emissions significantly.*

A key part of the Responsible Care Management System is mandatory certification by an independent, accredited auditor. All companies taking part in Responsible Care in the U.S. undergo headquarters and facility audits to ensure they have structures and systems in place to measure, manage and verify their performance.

“As the Corporate Responsible Care coordinator, I have the opportunity to see how the management system works corporation-wide,” says Wilkin. “Responsible Care isn’t a program imposed on our day-to-day activities – it’s completely integrated into everything we do, from the earliest planning stages to the most mature projects and processes.”

**This includes six of MPC’s seven refineries; we exclude the Galveston Bay refinery and Cincinnati Renewable Fuels from this total, as they are newly acquired and are working toward Responsible Care certification.*

Responsible Care Guiding Principles



- ▶ To lead in ethical ways that increasingly benefit society, the economy and the environment.
- ▶ To design and develop products that can be manufactured, transported, used and disposed of or recycled safely.
- ▶ To work with customers, carriers, suppliers, distributors and contractors to foster the safe and secure use, transport and disposal of chemicals, and provide hazard and risk information that can be accessed and applied in their operations and products.
- ▶ To design and operate facilities in a safe, secure and environmentally sound manner.
- ▶ To instill a culture throughout all levels of the organizations to continually identify, reduce and manage process safety risks.
- ▶ To promote pollution prevention, minimization of waste and conservation of energy and other critical resources at every stage of products’ life cycles.
- ▶ To cooperate with governments at all levels and organizations in the development of effective and efficient safety, health, environmental and security laws, regulations and standards.
- ▶ To support education and research on the health, safety, environmental effects and security of products and processes.
- ▶ To communicate product, service and process risks to stakeholders and listen to and consider their perspectives.
- ▶ To make continual progress toward a goal of no accidents, injuries or harm to human health and the environment from products and operations, and openly report health, safety, environmental and security performance.
- ▶ To seek continual improvement in the integrated Responsible Care Management System to address environmental, health, safety and security performance.
- ▶ To promote Responsible Care by encouraging and assisting other companies to adhere to these guiding principles.